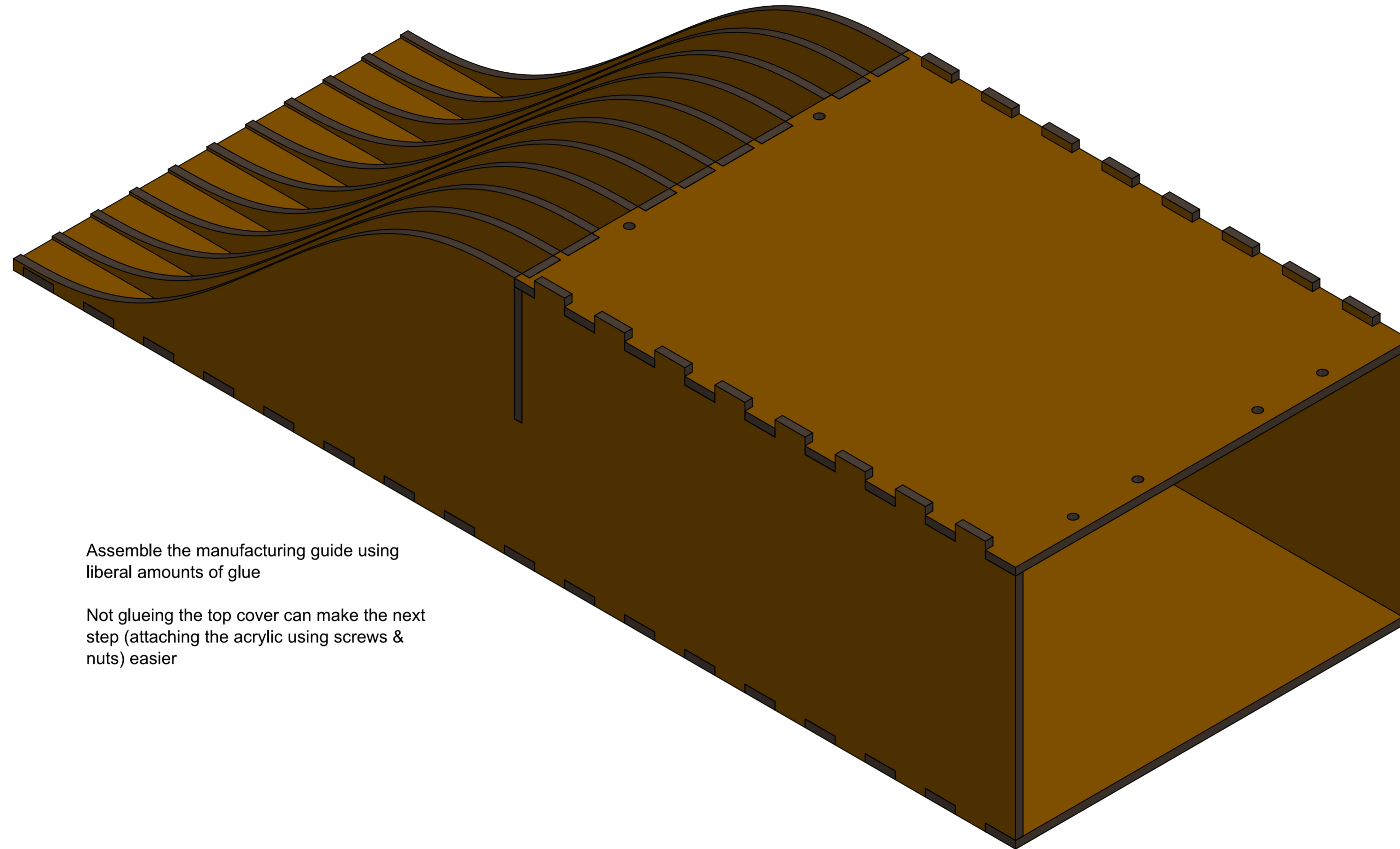


5	BN715-1777491 FLAT WASHER M3	3
4	BN630-1241826 HEX NUT M3 THIN	3
3	BN610-1032658 M3X20 SCREW HEX SOCKET	3
2	CWC-TS0103-P03_NOZZLE WALL FRONT	1
1	CWC-TS0200-P04_NOZZLE WALL MANUFACTURING GUIDE	1
PC NO	PART NAME	QTY

Necessary Tools:

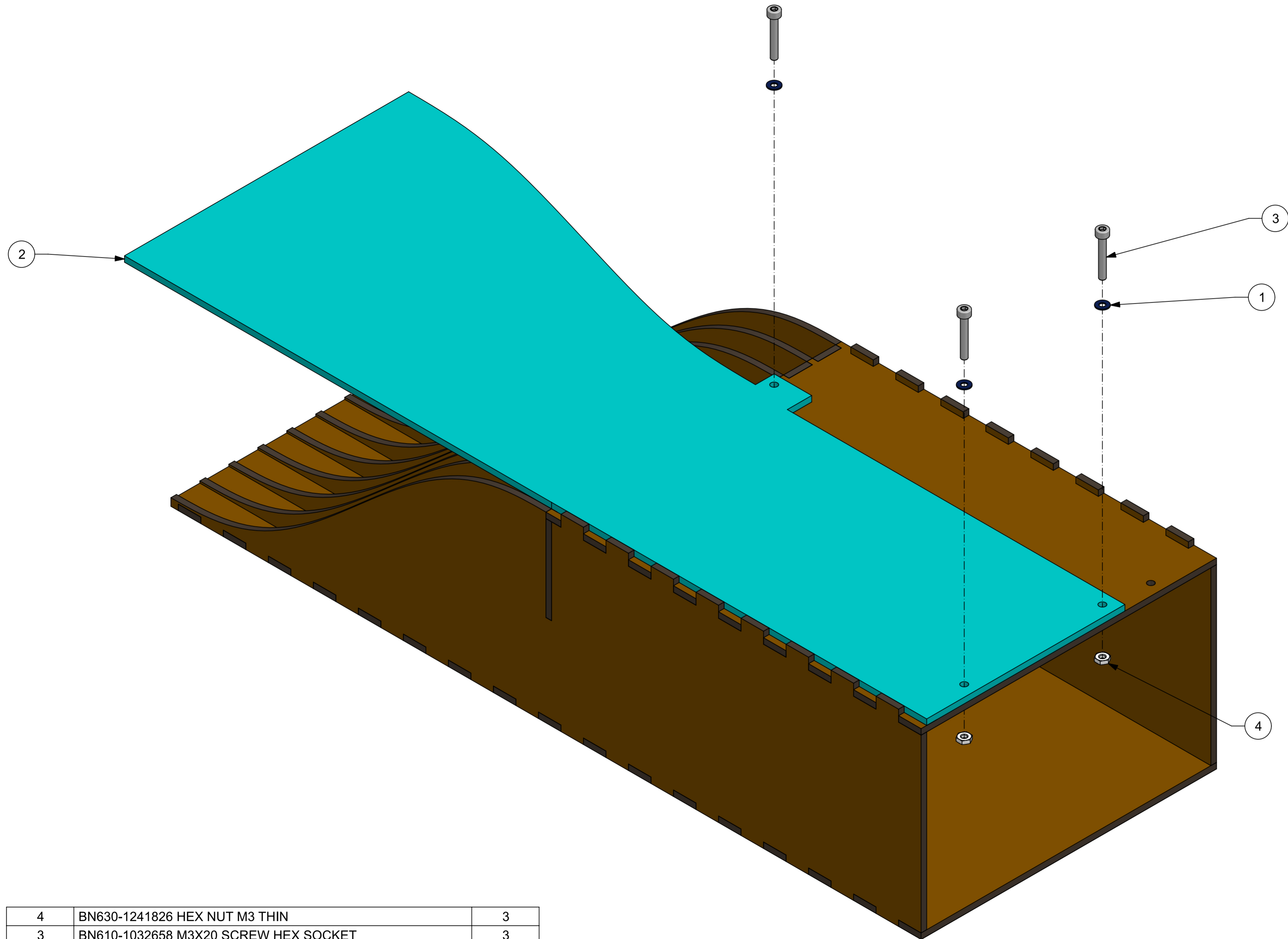
- Heat Gun
- Allen key set
- Wood glue
- aluminium/wooden rod (or similar)



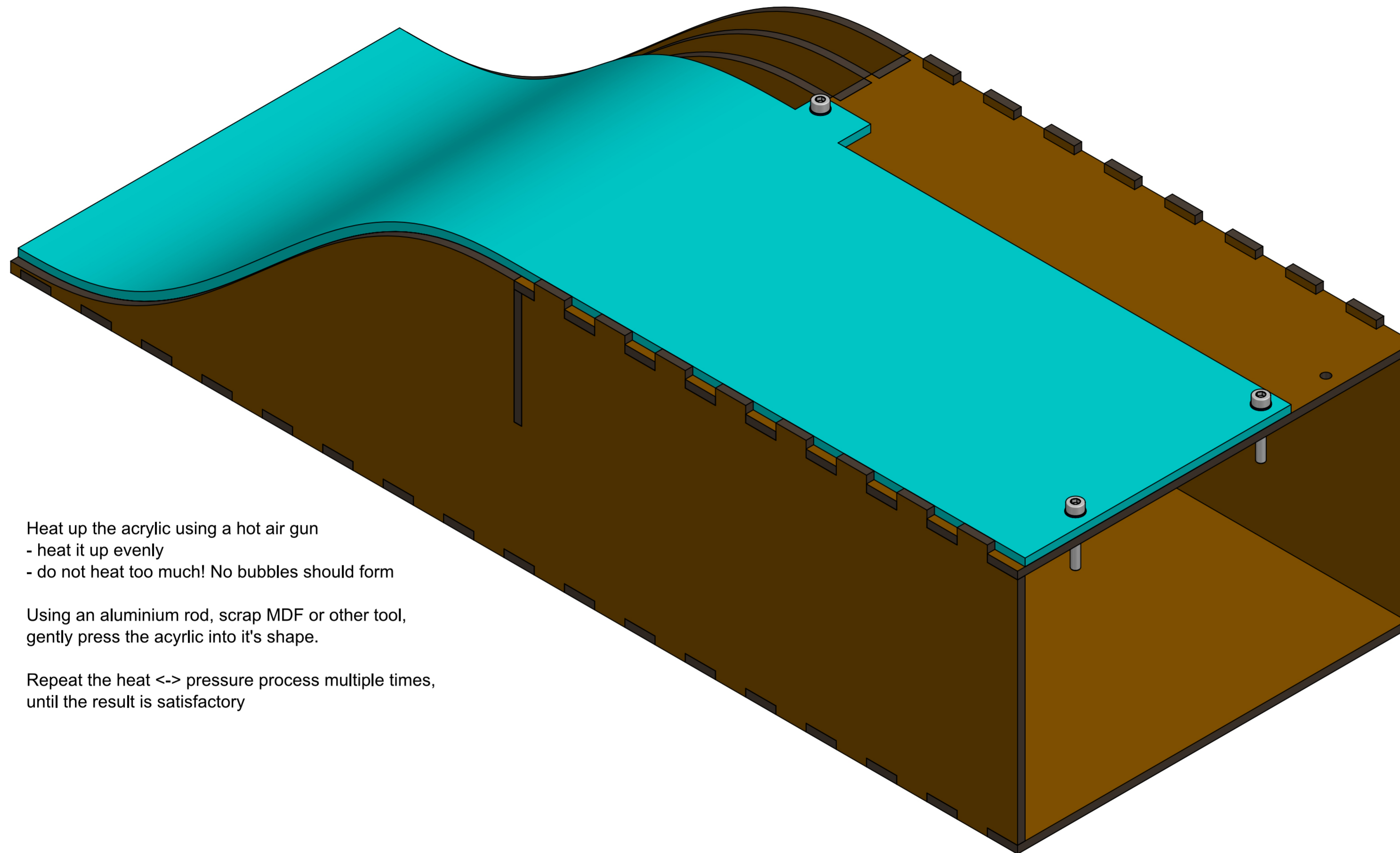
Assemble the manufacturing guide using liberal amounts of glue

Not glueing the top cover can make the next step (attaching the acrylic using screws & nuts) easier

1	CWC-TS0200-P04_NOZZLE WALL MANUFACTURING GUIDE	1
PC NO	PART NAME	QTY



4	BN630-1241826 HEX NUT M3 THIN	3
3	BN610-1032658 M3X20 SCREW HEX SOCKET	3
2	CWC-TS0200-P04_NOZZLE WALL MANUFACTURING GUIDE	1
1	BN715-1777491 FLAT WASHER M3	3
PC NO	PART NAME	QTY



Heat up the acrylic using a hot air gun
- heat it up evenly
- do not heat too much! No bubbles should form

Using an aluminium rod, scrap MDF or other tool,
gently press the acrylic into it's shape.

Repeat the heat <-> pressure process multiple times,
until the result is satisfactory