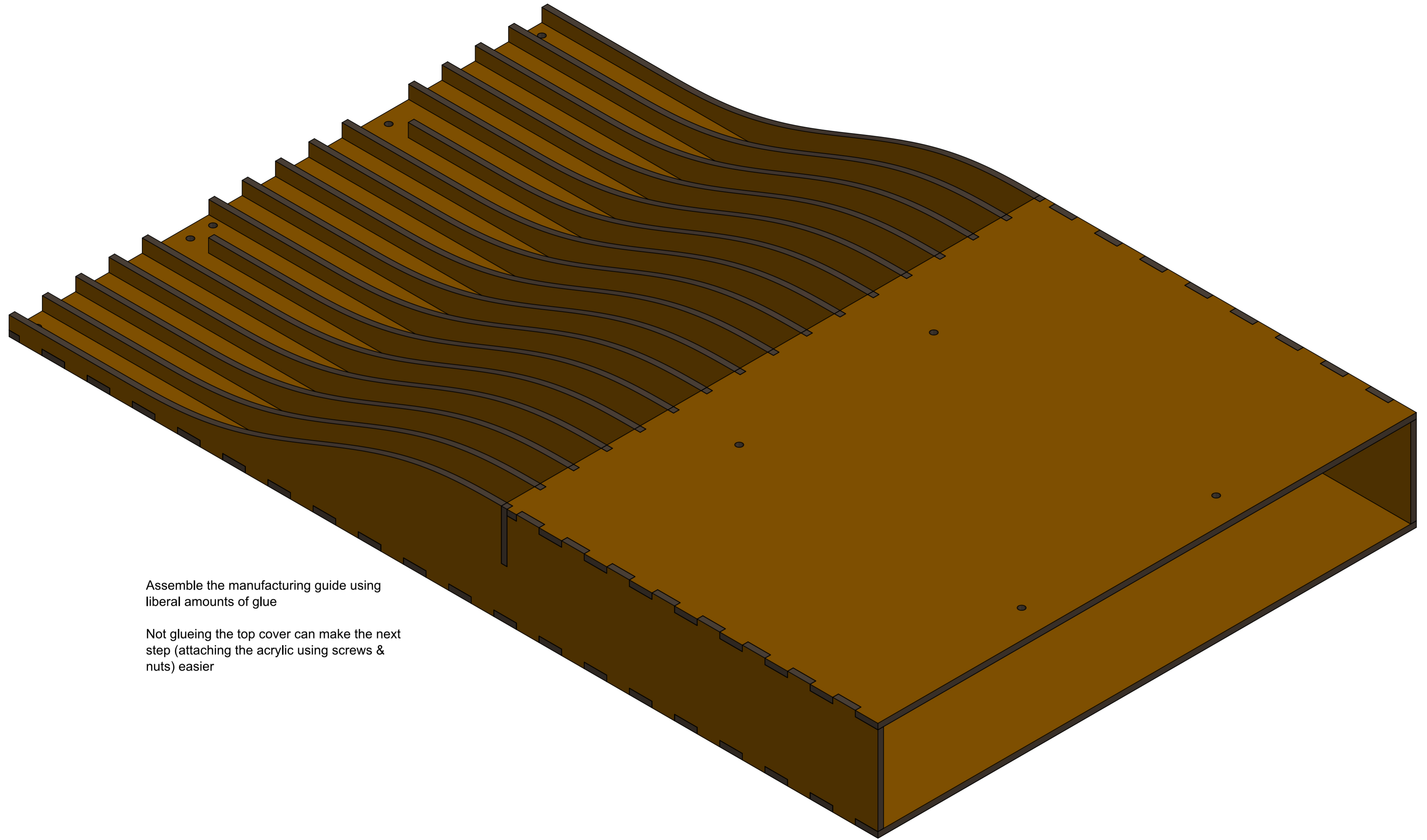


5	BN715-1777491 FLAT WASHER M3	10
4	BN630-1241826 HEX NUT M3 THIN	10
3	BN610-1032658 M3X20 SCREW HEX SOCKET	10
2	CWC-TS0105-P03_NOZZLE FLOOR	1
1	CWC-TS0201-P04_NOZZLE FLOOR MANUFACTURING GUIDE	1
PC NO	PART NAME	QTY

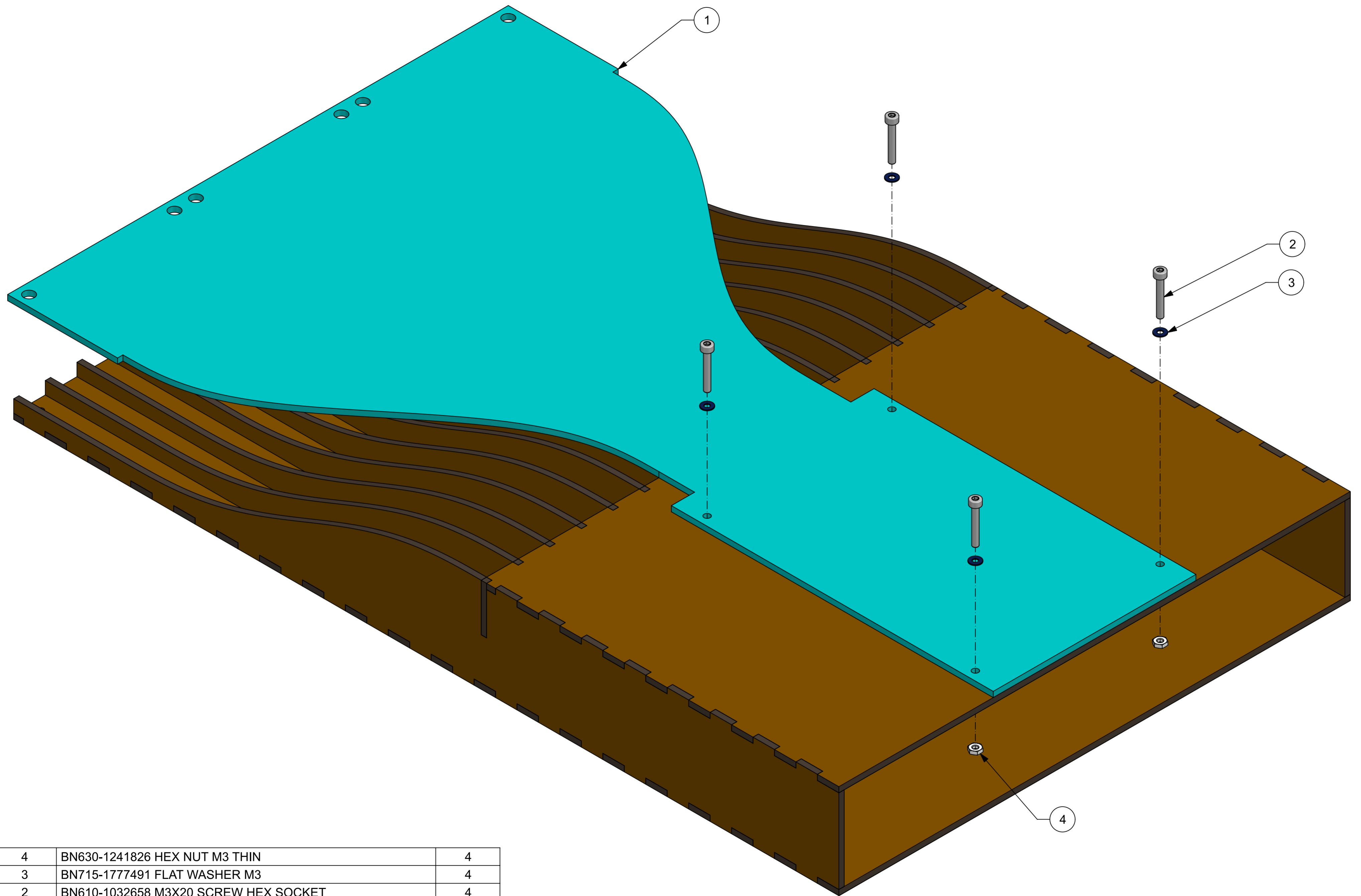
Necessary Tools:

- Heat Gun
- Allen key set
- Wood glue
- aluminium/wooden rod (or similar)

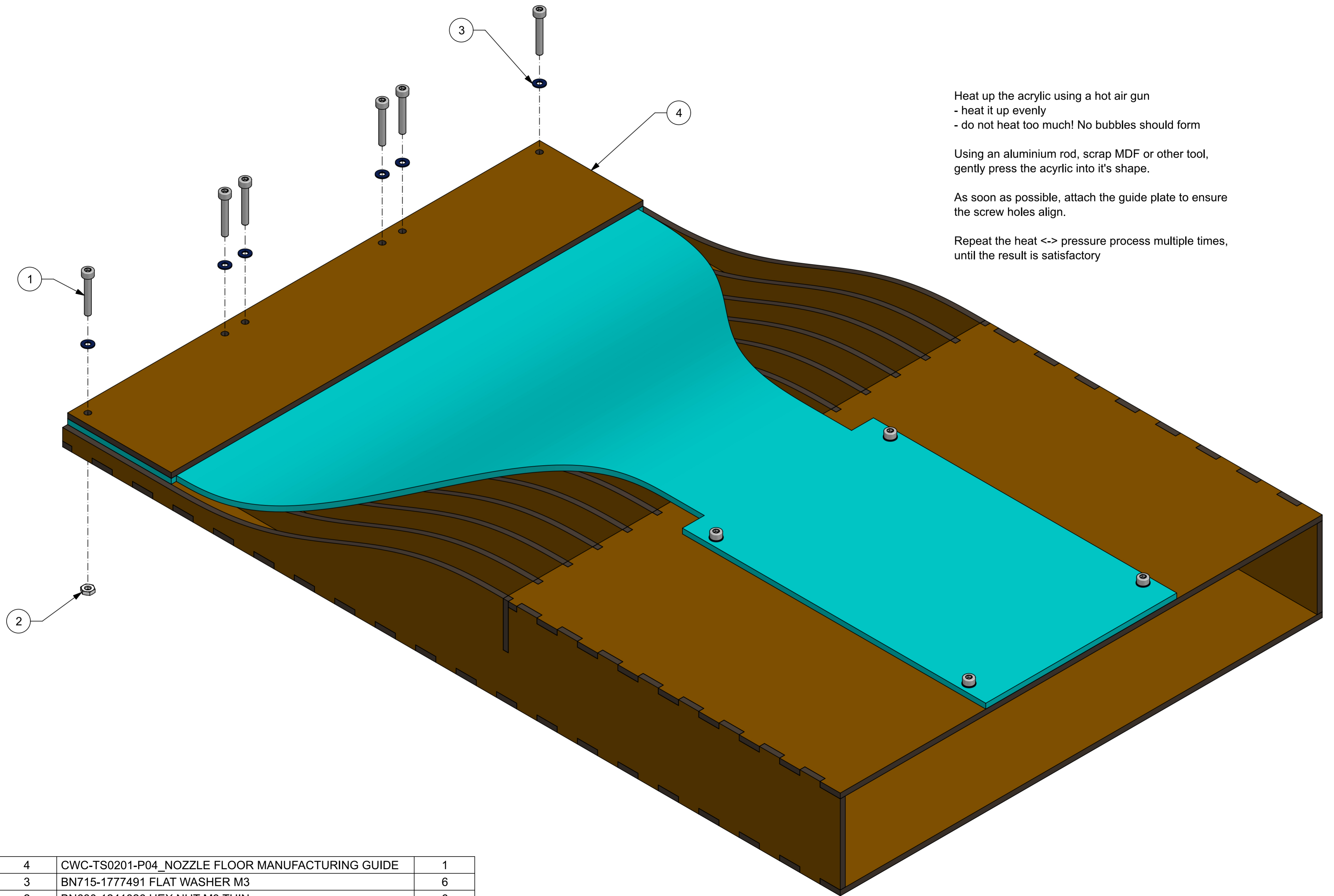


Assemble the manufacturing guide using liberal amounts of glue

Not glueing the top cover can make the next step (attaching the acrylic using screws & nuts) easier



4	BN630-1241826 HEX NUT M3 THIN	4
3	BN715-1777491 FLAT WASHER M3	4
2	BN610-1032658 M3X20 SCREW HEX SOCKET	4
1	CWC-TS0201-P04_NOZZLE FLOOR MANUFACTURING GUIDE	1
PC NO	PART NAME	QTY



Heat up the acrylic using a hot air gun
 - heat it up evenly
 - do not heat too much! No bubbles should form

Using an aluminium rod, scrap MDF or other tool,
 gently press the acrylic into it's shape.

As soon as possible, attach the guide plate to ensure
 the screw holes align.

Repeat the heat <-> pressure process multiple times,
 until the result is satisfactory

4	CWC-TS0201-P04_NOZZLE FLOOR MANUFACTURING GUIDE	1
3	BN715-1777491 FLAT WASHER M3	6
2	BN630-1241826 HEX NUT M3 THIN	6
1	BN610-1032658 M3X20 SCREW HEX SOCKET	6
PC NO	PART NAME	QTY